



# Technical Data Sheet

## A-A-208B Marking Ink

**PRODUCT:** A government specification marking ink formulated to meet A-A-208B.

**Description:** A-A-208B is an opaque marking stencil Ink for use on porous or non-porous surfaces.

**PROPERTIES:** COLORS..... All Fed-STD 595C

**FINISH** ..... Flat

**ADVANTAGES:**

- (1). High Opacity
- (2). Use on porous or non-porous surfaces
- (3). Resistant to smearing
- (4). Flat, Uniform Finish

**APPLICATION:** Apply by brush, roller, or spray methods. For brush and roll, thin, if necessary, with Xylene at 10% by volume. For spray application, thin with MIL-T-81772B Ty. III Thinner at approximately 10-15% by volume or as needed for proper atomization based on spray equipment being used. For roller / stamp application, thin Type I material 25-50% as needed to slow dry time. Type IV material is roller ready. If using rollers, a roller compatible with xylenes and acetones and other strong solvents must be chosen otherwise, rollers may be damaged.

**SURFACE PREPARATION:** Surface must be clean, dry and free of all contamination before application of coating. Prime per specification requirements and/or recommendations.

**PRECAUTIONS:** Contents are FLAMMABLE. Keep away from heat and open flame. KEEP OUT OF THE REACH OF CHILDREN. Do not take internally. Avoid breathing vapor or mist. Do not use in tank or pit without proper protection. Read Material Safety Data Sheet before use of this product.