



## TT-E-489G Type I Class A High Grade, Air Dry, Alkyd Enamel

### Technical Data Sheet (Page 1 of 2)

#### *Physical Properties:*

<b>Colors:</b>	Fed Std. 595c
<b>Fineness of Grind:</b>	6+
<b>Specular Gloss:</b>	> 70
<b>Viscosity:</b>	67 – 77 KU

#### *Typical Uses:*

- (1) Steel
- (2) Machinery
- (3) Tanks
- (4) Wood
- (5) Equipment
- (6) Towers

#### *Application Characteristics*

- (1) Interior / Exterior Use
- (2) Semi-Gloss Finish
- (3) Meets TT-E-489G
- (4) Full Color Range, Fed-STD-595C
- (5) Fast Production Time

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### Technical Data Sheet (Page 2 of 2)

**SURFACE PREPARATION:** Surface must be clean, dry, and free of all contamination before application.

**APPLICATION & REDUCTION:** TT-E-489G Type I Class A Air Dry Enamel can be applied by brush or spray. It is designed primarily for spray application; however, small areas can be brushed if necessary. Thin only with Xylene, up to 10% by volume for spray and brush applications. Spray one tack coat followed by one full wet coat. Allow part to air dry at room temperature until tack free. Do not attempt to force cure. Coating should Dry Hard within 8 hours and Full Hardness in up to 7 Days.

**STEEL:** Surface must be clean and free of all oil, grease, and foreign material. Badly rusted or pitted steel should be cleaned by commercial sandblasting and primed the same day.

#### **PRECAUTIONS:**

KEEP OUT OF REACH OF CHILDREN.

USE WITH ADEQUATE VENTILATION.

AVOID CONTACT WITH SKIN AND EYES.

READ MATERIAL SAFETY DATA SHEET BEFORE USING.

CONTENTS ARE FLAMMABLE.

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