



TT-E-529G ALKYD, SEMI GLOSS, ENAMEL EPOXY MARKING INK

Technical Data Sheet (Page 1 of 2)

Physical Properties:

Colors:	Fed Std. 595C
Gloss:	15 – 25 at 60 Degrees
Viscosity:	67 – 77 KU
Set-To-Touch:	2 Hours
Dry Hard:	8 Hours
Full Hardness:	72 Hours
Bake Hard (If required):	30 Minutes at 300 Degrees F

Typical Uses:

- (1) Steel
- (2) Machinery
- (3) Tanks
- (4) Wood
- (5) Equipment
- (6) Towers

Application Characteristics:

- (1) Interior / Exterior Use
- (2) Semi-Gloss Finish
- (3) Meets TT-E-529
- (4) Full Color Range, 595 Colors
- (5) Fast Production Time

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Technical Data Sheet (Page 2 of 2)

APPLICATION & REDUCTION:

TT-E-529 Enamels can be applied by conventional or airless spray application. For spraying, thin up to 10% or as needed with Xylene. Spray one tack coat followed by one full wet coat. For Baking allow part to air dry for 30-45 minutes at room temperature. Pre-heat oven to 250-300 Degrees Fahrenheit, place part in oven and bake for 30-45 minutes.

SURFACE PREPARATION:

Surface must be clean, dry, and free of all contamination before application. Prime per specification instructions.

STEEL:

Surface must be clean and free of all oil, grease, and foreign material. Badly rusted or pitted steel should be cleaned by commercial sandblasting and primed the same day.

PRECAUTIONS:

Contents are FLAMMABLE.

Keep away from heat and open flame.

KEEP OUT OF THE REACH OF CHILDREN.

Do not take internally.

Avoid breathing vapor or mist.

Do not use in tank or pit without proper protection.

Read Material Safety Data Sheet before use of this product.

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